

**Work Order ID 59892**

Wednesday, June 16, 2010 9:49:14 AM

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Item ID: D3143-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Clevis

Start Date: 6/16/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 6/23/2010 Req'd Qty: 4.00

Customer:

Reference: Return 2010 RA110009 / NCR10-021

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: 10-6-16 SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3143    | Rev B        |

100 QC5- Inspect part completeness to step on W/O 0.00



QC Memo 0.00

Quality Control Original B1053617. Qty's are complete.

110 Identify as per dwg &amp; Stock Location: LG 0.00



Packaging Memo 0.00

Packaging Identify with new batch #.

120 QC21- Final Inspection - Work Order Release 0.00



QC Memo 0.00

Quality Control

10/06/21

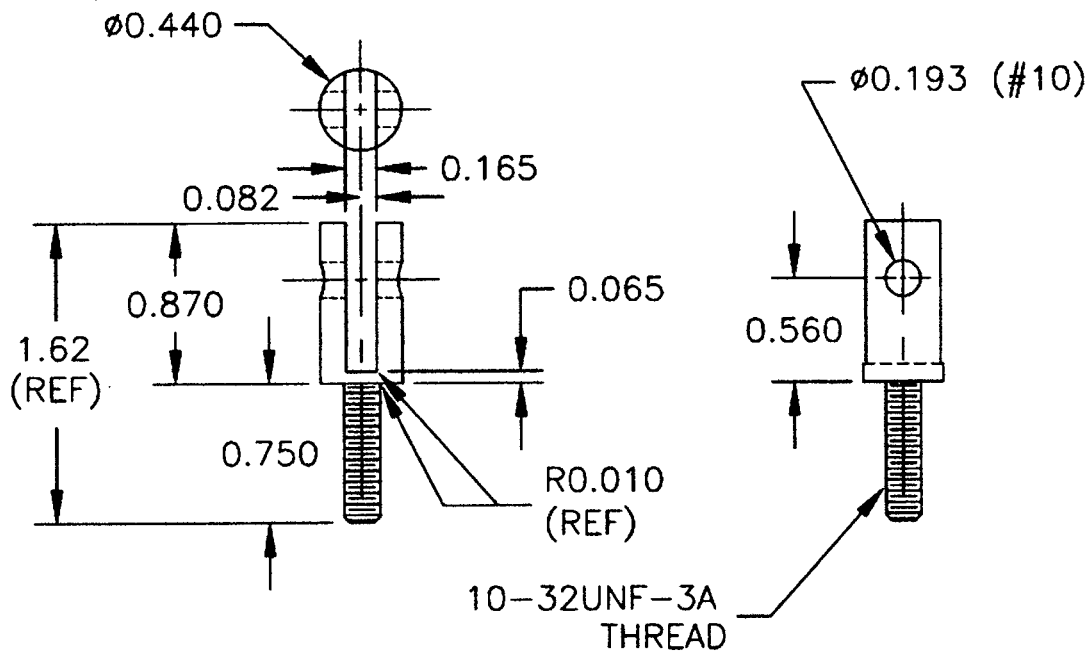
MF 10-6-21



|                               |                                |   |                        |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D3143                              | REV. A<br>SHEET 2 OF 2 |
| DATE<br>04.10.18              |                                | TITLE<br>CLEVIS                                   | SCALE<br>1:1           |

RELEASED  
04.11.23

REFERENCE ONLY



### D3143-3 CLEVIS

#### D3143-3 NOTES

- 1) MATERIAL: ANNEALED AISI 303 SS ROUND BAR (REF DART SPEC M303R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.015
- 5) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-179
- 6) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

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